Crankcase ventilation, cylinder head cover

Number	Designation		Engine 613.960/ 961
BA01.20-P-1002-01A	Screw of trim panel of cylinder head cover to cylinder head cover	Nm	10
BA01.20-P-1003-01A	Screw attaching cover panel to charge air distribution pipe	Nm	10

Crankcase ventilation, cylinder head cover

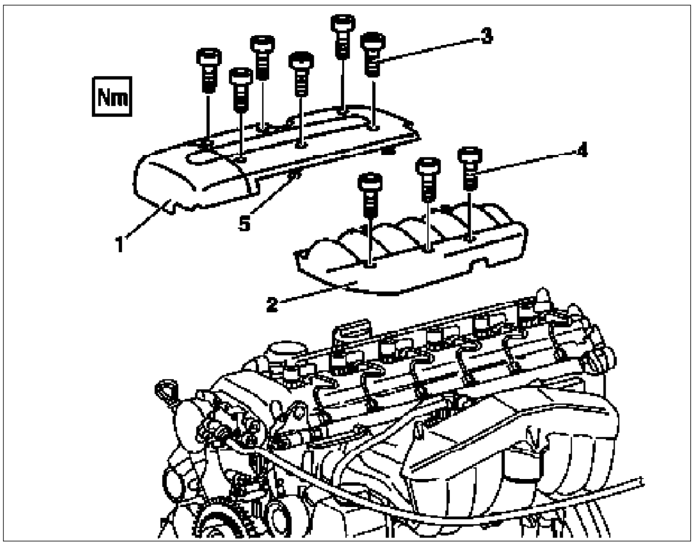
Number	Designation		Engine 648
BA01.20-P-1002-01G	Bolt, trim panel of cylinder head cover to cylinder head	Nm	9
BA01.20-P-1003-01G	Bolt, cover charge air distribution pipe	Nm	9

1 Unscrew bolts (3, 4).
Installation: Pay attention to tightening torques.

2 Pull out trim panel (2) of charge air distribution pipe to the side.
Installation: Insert plates of trim panel (2) into the rubber mounts (5)**.**

3 Take off trim panel (1) of cylinder head cover.
Installation: Ensure the trim panel is correctly installed; ensure no lines are trapped.

4 Install in the reverse order.



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